



CLF5023

Core Flux for Lead Free Alloy
免清洗焊剂芯无铅焊料

PRODUCT SPECIFICATIONS

The core flux is compatible with Singapore Asahi's main patented lead free alloy, Viromet 349. Also available with other lead free alloys type such as Sn96.5/Ag3.5 and Sn99.3/Cu0.7. CLF5023 solder wire is commonly available in various diameters such as 0.4, 0.5, 0.6, 0.8, 1.0, 1.2, 1.6 and 2.0 mm.

产品规格

CLF5023是为了配合新加坡朝日专利的无铅焊料, Viromet 349所研发的。也可用于其他无铅焊料合金如: 锡96.5/银3.5 和锡99.3/铜0.7。CLF 5023焊丝可以有0.4, 0.5, 0.6, 0.8, 1.0, 1.2, 1.6 和2.0 mm等不同线径。

Properties 特性项目	Specification 特性	Industry Classifications 标准规格
Flux Content 焊剂含量	3.0 ± 0.3 wt%	新加坡朝日
Density @ 25 ⁰ C 比重 @ 25 ⁰ C	1.124	新加坡朝日
Silver Chromate Test 铬酸银测试法	不含卤素	ANSI/J-STD 004 / JIS Z 3197
Water Extrat Resistivity 水萃取电阻率	> 1.0 X 10 ⁴ Ω-cm	JIS Z 3197
Electromigration 电迁移	>1.0 X 10 ¹¹ Ω	JIS Z 3197 (1000小时, 85°C, 85%RH)
Surface Insulation Resistance 表面绝缘电阻值	> 1 X 10 ⁹ Ω	ANSI/J-STD 004 (168小时, 85°C, 85%RH)
Spread Factor 扩散率	>80.0%	ANSI/J-STD 006 / JIS Z 3197
Copper Mirror Test 铜镜测试	Pass, Classified as "M" 合格, 归类为 "M"	ANSI/J-STD 004 / JIS Z 3197
Residue Appearance 残余外观	Transparent & Minimal 少许而透明	新加坡朝日
Dryness Test 干燥测试	Pass 合格	JIS Z 3197

APPLICATIONS

For repair and touch-up process of assemblies. The flux effectively reduces the surface tension of lead free alloys at a temperature requirement of 330 to 380 °C.

使用方法

加工及维修电子元件。助焊剂能有效的减少无铅焊料的表面张力。使用温度为 330 - 380 °C。

RESIDUE REMOVAL

This no-clean formulation does not require cleaning after soldering.

残留处理

焊接后, 有少许残留。残留干而透明且不具腐蚀。因此, 焊接后不需清洗残留。



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