

Specifications for Asahi Sn63Pb37 Solder Bar

1) Alloy Composition:	Sn63Pb37
Standard	JIS Z 3282: 2006 (Wt%)
Sn	63 +/- 0.5
Pb	Remainder
Sb	0.20 max
Bi	0.10 max
Cd	0.002 max
Cu	0.08 max
Au	0.05 max
In	0.10 max
Ag	0.10 max
Al	0.001 max
As	0.03 max
Fe	0.02 max
Ni	0.01 max
Zn	0.001 max
2) Physical Characteristics:	
Specific Gravity	8.42
Liquidus Temperature	183 °C
Solidus Temperature	183 °C
3) Standard Packing:	
25 kg per carton.	

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